SAFETY DATA SHEET

AIM 124



Section 1. Identification

GHS product identifier : GHS001 Reference number Other means of : Not available.

identification **Product type**

: Solid. [bar, ingots, solid massive form]

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : AIM

9100 Henri Bourassa East

Montreal, QC H1E 2S4 (514) 494-2000

In the United States:

AIM

25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM

In México

AIM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032

Emergency telephone number (with hours of

operation)

: INFOTRAC

North America: (800) 535-5053 International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : CARCINOGENICITY - Category 1

TOXIC TO REPRODUCTION - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

May cause cancer.

May damage fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Obtain special instructions before use. Wear protective gloves, protective clothing and eye or face protection. Do not breathe dust. Do not handle until all safety precautions have been read and understood.

Date of issue/Date of revision : 8/24/2021 Version : 0.01 1/11 Date of previous issue : No previous validation

AIM 124

Section 2. Hazards identification

Response

Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention.Store locked up.

Storage

Dispose of contents and container in accordance with all local, regional, national and

Disposal

international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture
Other means of
identification

: Mixture: Not available.

Ingredient name	%	CAS number
bismuth	≥50 - ≤75	7440-69-9
Lead	≥25 - ≤50	7439-92-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 2/11

Section 4. First aid measures

: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

> reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

: Treat symptomatically. Contact poison treatment specialist immediately if large Notes to physician

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products : No specific fire or explosion hazard.

: Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

3/11 Date of issue/Date of revision : 8/24/2021 Version: 0.01 Date of previous issue : No previous validation

Section 6. Accidental release measures

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
bismuth Lead	None. ACGIH TLV (United States, 3/2020). TWA: 0.05 mg/m³, (as Pb) 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 50 μg/m³, (as Pb) 8 hours. NIOSH REL (United States, 10/2016). TWA: 0.05 mg/m³ 8 hours. OSHA PEL (United States, 5/2018). TWA: 50 μg/m³, (as Pb) 8 hours.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Date of issue/Date of revision : 8/24/2021 Version: 0.01 Date of previous issue : No previous validation

Section 8. Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Solid. [bar, ingots, solid massive form]

Color : Not available.

Odor : Odorless.

Odor threshold : Not available.

pH : Not available.

Melting point : 135 °C (275 °F)

Boiling point : Not available.

Flash point : [Product does not sustain combustion.]

Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive : Not applicable.

(flammable) limits

Vapor pressure : Not available.
Vapor density : Not applicable.
Relative density : Not available.

Solubility : Insoluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 5/11

AIM 124

Section 9. Physical and chemical properties

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature Decomposition temperature : Not applicable. Not available.

Viscosity

: Not applicable. : Not available.

Section 10. Stability and reactivity

Reactivity

Flow time (ISO 2431)

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Incompatible materials

: No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bismuth	LD50 Oral	Rat	5000 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Conclusion/Summary

: Overexposure to fumes may cause irritation to the respiratory tract, digestive system

and to the eyes.

Overexposure to tin oxide fumes may result in benigne pneumoconiosis (stannosis).

Classification

Product/ingredient name	OSHA	IARC	NTP
Lead	-	2B	Reasonably anticipated to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Date of issue/Date of revision 6/11 : 8/24/2021 Version: 0.01 Date of previous issue : No previous validation

AIM 124

Section 11. Toxicological information

Not available.

Specific target organ toxicity (repeated exposure)

Name	•	Route of exposure	Target organs
Lead	Category 2	-	-

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Oral, Inhalation. Routes of entry not anticipated: Dermal.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: May damage the unborn child.

Developmental effects: No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Numerical measures of toxicity

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 7/11

Section 11. Toxicological information

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Lead	Acute EC50 105 ppb Marine water	Algae - Chaetoceros sp Exponential growth phase	72 hours
	Acute EC50 0.489 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 8000 μg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute LC50 530 μg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 0.594 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 0.44 ppm Fresh water	Fish - Cyprinus carpio - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Chronic NOEC 0.25 mg/l Marine water Chronic NOEC 0.03 µg/l Fresh water	Algae - Ulva pertusa Fish - Cyprinus carpio	96 hours 4 weeks

Persistence and degradability

Conclusion/Summary : Metalic oxide fumes are toxic

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 8/11

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 22.222 lbs / 10.089 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-	-	-	

Special precautions for user: **Transport within user's premises:** always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are active or exempted.

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

: Listed

Clean Air Act Section 602

Class | Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

State regulations

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 9/11

Section 15. Regulatory information

Massachusetts: The following components are listed: LEADNew York: The following components are listed: LeadNew Jersey: The following components are listed: LEAD

Pennsylvania : The following components are listed: LEAD COMPOUNDS

California Prop. 65

WARNING: This product can expose you to Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	Cancer	•	level	Maximum acceptable dosage level
Lead	Yes.	Yes.	Yes.	Yes.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Ingredient name	List name	Status
Lead (Pb)	Heavy metals - Annex 1	Listed

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined

New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Turkey : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



National Fire Protection Association (U.S.A.)

Section 16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
TOXIC TO REPRODUCTION - Category 1A	Calculation method Calculation method Calculation method

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : -ACGIH, Threshold Limit Values, 1994-1995. -Canada Gazette Part II, Vol. 122, No. 2

Registration SOR/88-64 31 December, 1987 Hazardous Products Act "Ingredient Disclosure List". -CFR29, OSHA's Permissible Exposure Limits, revision July, 1993. - CFR29, part 1910.1200, Hazard Communication. -CHEMTOX database -Components' manufacturer's Material Safety Data Sheet. -CRC Handbook of chemistry and physics, 67 th edition, CRC Press inc., Boca Raton, Florida. -CSST (Comission de Santé et Sécurité au Travail), document #RT-12: Classification of Certain Chemical Substances. -IATA, Dangerous Goods Regulations, 37th edition (January 1, 1996) -NFPA, Fire Protection Guide to Chemical Hazards, 11th edition. -NIOSH, Pocket Guide to Chemical Hazards, revision June 1994. Sigma-Alrich handbook of fine chemicals, 1998

-TSCA (Toxic Substance Contral Act), Chemical Substance Inventory List, 1985.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 8/24/2021 Date of previous issue : No previous validation Version : 0.01 11/11