TECHNICAL DATA SHEET



ALLOY AIM 138

FEATURES

- Fusible Alloy
- Low Melting Temperature 138°C

DESCRIPTION

AIM's AIM 138 Alloy is composed of Bismuth and Tin. This alloy has a melting temperature of 138°C (281°F). AIM 138 may be used for a variety of industrial applications, including the production of food ware, electronic fuses, and machine blocking.

MAJOR ALLOY INGREDIENTS IN PERCENT

Bi	Sn
58%	42%

HANDLING & STORAGE

Refer to Material Safety Data Sheet for specific handling and storage information.

FLUX COMPATIBILITY

AIM 138 is compatible with most grades of flux.

CLEANING

Refer to data sheets provided by flux manufacturer.

SAFETY

Use with adequate ventilation and proper personal protective equipment. Refer to the accompanying Material Safety Data Sheet for any specific emergency information. Do not dispose of any hazardous materials in non-approved containers.

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